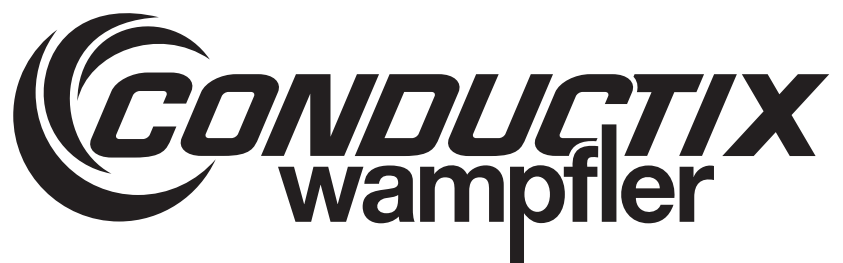


Radio Remote Controls Manual

Series L12



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Seller agrees to repair or exchange the goods sold hereunder necessitated by reason of defective workmanship and material discovered and reported to Seller within one year after shipment of such goods to Buyer.

Except where the nature of the defect is such that it is appropriate, in Seller's judgment, to effect repairs on site, Seller's obligation hereunder to remedy defects shall be limited to repairing or replacing (at Seller's option) FOB point of original shipment by Seller, any part returned to Seller at the risk and cost of Buyer. Defective parts replaced by Seller shall become the property of Seller.

Seller shall only be obligated to make such repair or replacement if the goods have been used by Buyer only in service recommended by Seller and altered only as authorized by Seller. Seller is not responsible for defects which arise from improper installation, neglect, or improper use or from normal wear and tear.

Additionally, Seller's obligation shall be limited by the manufacturer's warranty (and is not further warranted by Seller) for all parts procured from others according to published data, specifications or performance information not designed by or for Seller.

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Seller makes no warranty (and assumes no liability) as to function of equipment or operation of systems built to Buyer's design or of the ability of any goods to interface, operate or function with any portions of Buyer's system not provided by Seller.

Seller's liability on any claim, whether in contract, tort (including negligence), or otherwise, for any loss or damage arising out of, connected with, or resulting from the manufacture, sale, delivery, resale, repair, replacement or use of any products or services shall in no case exceed the price paid for the product or services or any part thereof which give rise to the claim. In no event shall Seller be liable for consequential, special, incidental or other damages, nor shall Seller be liable in respect of personal injury or damage to property not the subject matter hereof unless attributable to gross misconduct of Seller, which shall mean an act or omission by Seller demonstrating reckless disregard of the foreseeable consequences thereof.

Seller is not responsible for incorrect choice of models or where products are used in excess of their rated and recommended capacities and design functions or under abnormal conditions. Seller assumes no liability for loss of time, damage or injuries to property or persons resulting from the use of Seller's products. Buyer shall hold Seller harmless from all liability, claims, suits and expenses in connection with loss or damage resulting from operation of products or utilization of services, respectively, of Seller and shall defend any suit or action which might arise there from in Buyer's name - provided that Seller shall have the right to elect to defend any such suit or action for the account of Buyer. The foregoing shall be the exclusive remedies of the Buyer and all persons and entities claiming through the Buyer.

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1.0 Radio Warranty

1.1 Warranty

1.1.1 Conductix-Wampfler guarantees that this equipment meets its published specifications at the time of shipment from the factory. This equipment will perform as described if installed properly. However, Conductix-Wampfler cannot guarantee that operation of remote control system is absolutely error-free, or without interruption.

1.2 Warranty Period

1.2.1 This equipment is warranted against defects in materials and workmanship for a period of 18 months from the date of shipment. During the warranty period, Conductix-Wampfler is responsible for necessary repairs/replacement as long as the product can be proven defective.

1.3 Warranty Service

1.3.1 For warranty service or repair, this equipment must be returned to Conductix-Wampfler. Customer is responsible for shipping charges to Conductix-Wampfler. Conductix-Wampfler's warranty covers only parts and factory labor. No on site in and out charges are covered under this warranty.

1.4 Excluded Parts

1.4.1 This warranty does not include consumable parts such as joysticks, batteries, fuses, buttons, and relays. Also, this warranty does not cover defects caused by improper installation, improper/insufficient maintenance, unauthorized modification, improper operation, ignorance of environmental specifications, and/or improper software/interfaces.

1.5 Remarks

1.5.1 No other warranty is expressed or implied, except for the above mentioned. The remedies provided herein are the buyers' sole and exclusive remedies. Conductix-Wampfler shall not be liable for any direct/indirect, special, incidental, or consequential damage. Consult Conductix-Wampfler general warranty for further information.

2.0 Safety Considerations

2.1 Symbols

2.1.1 Safety Considerations

This product and related documentation must be reviewed for familiarization with safety markings and instructions before operation. This product requires strict adherence to instructions in order to ensure operational safety.

2.1.2 Safety Symbols

The following symbols may be found on the remote control or throughout the remote control documentation. Their purpose is to alert you to potentially dangerous situations.



Refer To Manual

When the product is marked with this symbol refer to the instruction manual for additional information.



High Voltage

Indicates presence of hazardous voltage. Unsafe practice could result in severe personal injury.



Protective Earth Ground

Indicates protective earth terminal.



Warning

Denotes hazard. Included text will give proper instructions. Failure to follow instructions could result in severe personal injury and/or property damage.



Caution

Denotes hazard. Included text will give proper instructions. Failure to follow instructions could result in minor personal injury and/or property damage.

2.0 Safety Considerations (continued)

2.2 Warnings



2.2.1 Read this manual carefully before operating and installing this product.

2.2.2 Due to the complex nature of equipment, it is necessary to read the entire manual before installation.

2.2.3 Only authorized personnel should service this equipment. Unauthorized work on this unit will void the warranty.



2.2.4 This manual is for reference only; please call your distributor or Conductix-Wampfler if further assistance is required.

2.2.5 The equipment has been tested for correct operation before delivery from the factory. However, it must not be used in critical or hazardous operation where incorrect operation may cause personal or equipment damage.

2.2.6 After daily operation, please shut off main power in crane, the power to the receiver, and remove transmitter key.

2.2.7 Transmitter should be placed in a safe place when not in use to avoid accidental pressing of buttons.



2.2.8 The crane should be equipped with mainline contactor, limit switches, and other require safety devices as dictated by CMAA, OSHA, or all other applicable governing regulations.

2.2.9 The GND (ground) of receiver must be connected to ground of machine, or electrical shock can occur.

2.2.10 Do not use this device during electrical storms or under conditions of electrical interference.

2.2.11 Ensure transmitter batteries are in good condition and power for receiver is correct.



2.2.12 Installation and maintenance should be done only while the machine's main power and receiver's power are off and locked out to prevent electrical shock.

2.2.13 Contents of the manual may be amended by the manufacturer without notice.

3.0 Standard Components

3.1 Receiver & Transmitter

3.1.1 A standard and full L12 radio remote control kit consists of:

700DL12 Kit include two (2) transmitters.

NOTE: Upon receipt of the radio kit, please identify and verify the following components are included as listed.

3.1.2 Receiver

L12 Receiver Part No. 701L12001



3.1.3 Transmitter

L12, Two Speed Transmitter
Part No. 701L12002



3.0 Standard Components

3.2 Accessories

3.2.1 Accessories Per Radio Kit

1. IOM (Installation and Operations Manual - L12 Series) (1 pc.)
2. 701D0023 - Spare Key (1 pc.)
3. Spare Fuse Kit
4. Radio Setting Sheets

3.2.2 Accessories Per Radio Transmitter

1. 700DIROP10 - Alkaline batteries for transmitter (2 pcs.)
2. 701D0026 - Strap for transmitter (1 pc.)
3. Battery Holder (2pc) per transmitter
4. 701D0025 - Button legend sheet for transmitter (1 pc.)

4.0 Installation Procedures

4.1 General Precautions



- 4.1.1 Observe all safety precautions when climbing or working on the machine.
- 4.1.2 Turn off the main power source of cranes before installation to avoid electric shock. Lockout/Tagout the main power source.
- 4.1.3 Receiver must be installed as to not touch any part of the machine or structure during the operation, except for mounting provisions.
- 4.1.4 The receiver must be fastened securely via shock-proof mount provided.
- 4.1.5 Before installation, inspect the crane's safety devices and make sure everything is in proper working condition.



- 4.1.6 Make sure you understand the crane circuits and power distribution as well as the function setting of this remote controller, to avoid incorrect wiring.
- 4.1.7 To avoid any interference, the receiver must be located away from motors, frequency drives, and power cables (shown on page 5).
- 4.1.8 **Coil suppressors must be installed on all contactor coil and relay coils. Conductix-Wampfler recommends RC type suppressors Conductix-Wampfler Parts 103KVFC1 with wire leads or 103KVFC2 with bare metal leads.**
- 4.1.9 The receiver should be installed on the exterior surface of the electrical control box. Mounting the receiver inside the electrical control box is not correct. An external antenna kit (Conductix-Wampfler part number 700DIROP9) must be used when receiver is installed in a metal enclosure.

4.0 Installation Procedures

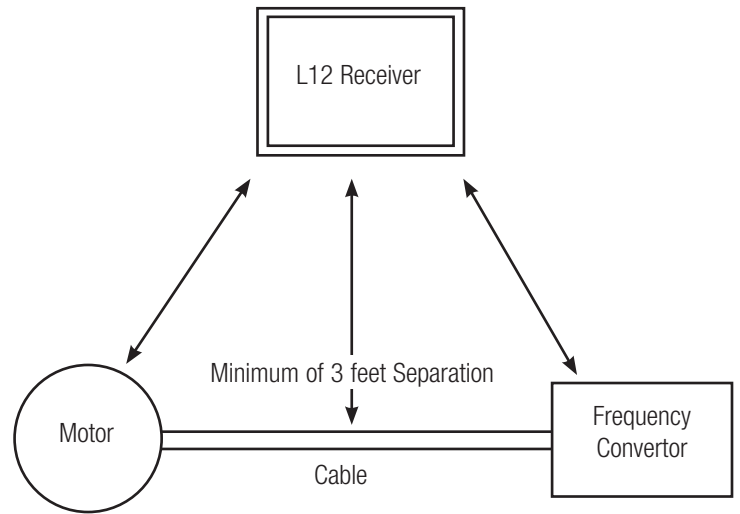
4.2 Receiver Preparation

4.2.1 Installation Preparation

1. Read through the following steps and procure all proper tools to complete this installation.
2. Select a proper location.
 - a. Select a stable place free from electrical noise, vibration, excessive heat, etc.
 - b. Select a place where you can see the receiver or antenna from the ground.
 - c. Select a place where there is no interference (e.g. keep away from motors, relays, magnetic switch, and power cables).
 - d. Keep away from high voltage wiring and devices.
 - e. The Receiver's box must be at least 1.5" (4cm) away from the other obstacles.

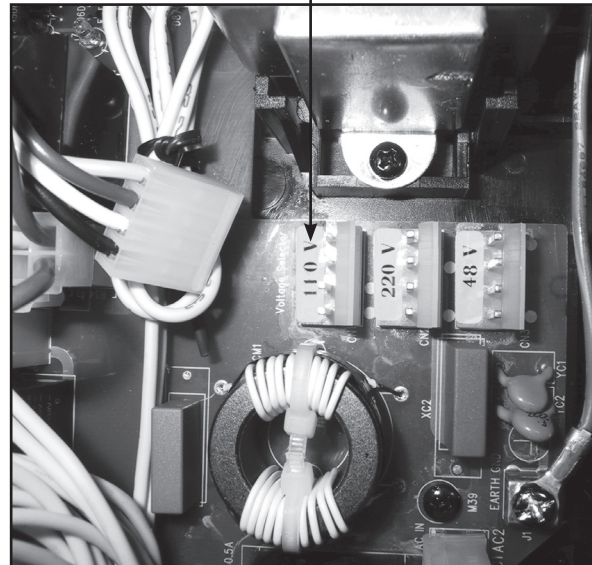
3. Receiver Power Supply: The input power source for the receiver can be 48/110/220 VAC 50/60Hz (for 12VDC please contact Conductix-Wampfler). Measure your supply voltage, it must be within 10% of the selected above nominal voltages, failure to do so will void the warranty.

NOTE: The Factory Default is 110VAC



4.2.1.1 Modify Power Supply Connection

After the desired power supply is confirmed, disconnect the plug from the 110V connector, located in the lower left corner of the relay module board as shown, and insert it into the correct connector on the relay module. Verify the plug is inserted correctly.



4.0 Installation Procedures

4.2 Receiver Preparation (Continued)

4.2.2 Installation Procedure

1. Turn off the main power for crane or device.
2. Find a proper place for the receiver as detailed in the previous section.
3. Drill four holes for the 6mm studs and mount the receiver with 6mm diameter hex nuts..
4. Connect wires to the control circuit of crane according to the receiver's wiring diagram and control contact diagram.
5. Secure the cables between the receiver and crane so that the cable sheath will not wear out due to vibration of the crane.
6. Open the top cover of the receiver and turn the relay module's Run/Test switch to "Test" position. The toggle switch is located in the upper left of the relay board as shown in Figure 1.



7. Turn on the main power for crane.



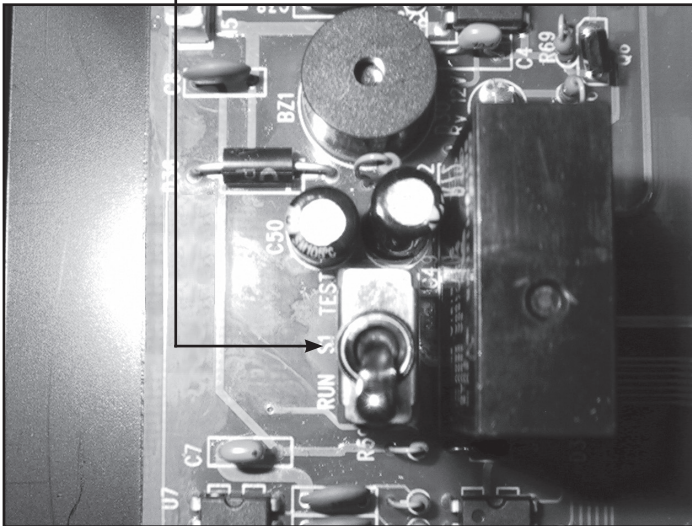
8. Complete Section 4.3 and then operate the transmitter to test every function and make sure all motions are correct (read by LED indicator). NOTE: When the Run/Test switch is set to "Test" position, relays will not function, but the LED indicator will light.



9. Turn Run/Test switch to "Run" position and secure the top cover to the receiver with screws. CAUTION: When securing the cover be careful not to pinch any wires between the case and the lid.

10. This completes the installation of receiver.

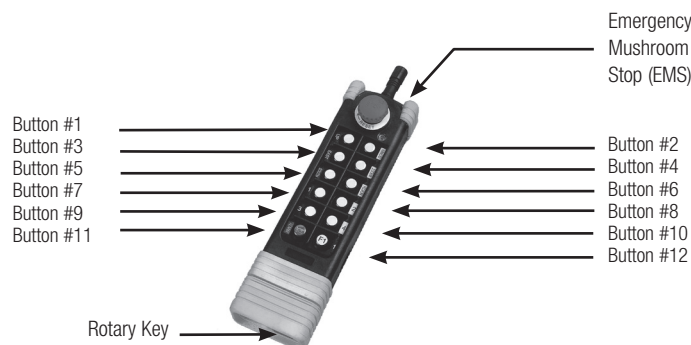
Figure 1



4.3 Transmitter Setup

- 4.3.1 Place batteries in proper direction into battery holder and insert them into the transmitter. After battery installation the transmitter will sound two (2) 0.5 second long beeps to indicate proper installation.

NOTE: For the following procedures the buttons on the transmitter will be referred to as noted above.



5.1 General Precautions

5.1.1 After operating, please press EMS (Emergency Mushroom Stop) mushroom to shut off main power in the receiver, turn key to "OFF" position, and remove transmitter key.



5.1.2 Stop operating when irregular response occurs due to insufficient transmitter power, if beyond the remote control range, or severe interference.

5.1.3 Remove the batteries when the equipment is not going to be used for a long period of time.

5.1.4 Operators must be properly trained certified, understand safe operation of the machine and this radio control.



5.1.5 Operator must be familiar with emergency procedures before operating (See Section 5.4).

5.1.6 Transmitter is durable and weather-resistant, but care should be taken not to subject it to severe impacts or undue abuse.

5.1.7 This product is suitable for use in industrial environments. Proper care and maintenance will extend system's life.

5.1.8 Check EMS mushroom and the other security functions of entire system before daily operation. Including (but not limited to) switches, E-Stop operation, etc.

5.1.9 Stop operating if the operator's view is not clear of machine or load.

5.1.10 Press EMS mushroom when malfunctions or abnormal conditions occur.

5.2 Standard Operation

5.2.1 Default Power On Procedure

1. Rotate EMS mushroom clockwise and pull out.
2. Turn rotary key switch clockwise to "ON" position.
3. Depress the "START" button in order to turn on power.

5.2.2 Transmitter Power Indication

Transmitter has power indication function with LED display.

- "Green Color" Sufficient power to operate transmitter (In order to save power, one can program to turn off LED display when power level is sufficient).
- "Yellow Color" Power is depleting, warning sound occurs every four (4) seconds (sound intervals can be set by software). Operation must be stopped immediately (for example, lower the hoist, remove load) to replace batteries.
- "Red Color" Insufficient Power. In addition to red LED, warning sound will continue and transmitter is no longer functional. Transmitter will send out an emergency stop signal to the receiver due to insufficient power. Operator should avoid this situation in order to maintain operation safely.

5.0 Operation

5.2.3 Change of Frequency

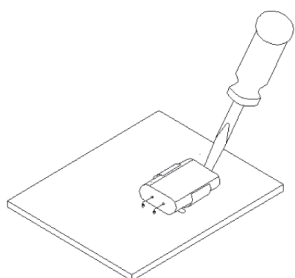
It is easy to change frequency of the SAGA1-L series simply by replacing correspondent frequency crystal in both the TX and RX.

Note: To replace a new crystal, please note that there are two kinds of frequencies (VHF and UHF) available. The indication of VHF or UHF is shown on PC board with a check mark "V" and please make sure not to replace a VHF crystal unit into UHF PC board or vice versa.

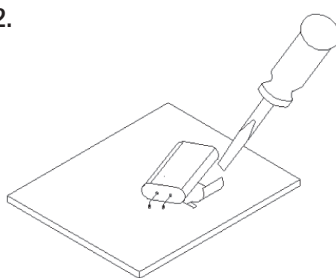
5.2.3.1 Instructions

1. Pry up the crystal unit with a flat screwdriver.
2. Remove the crystal unit from the system.
3. Use a needle nose pliers to straighten both pins of the new crystal unit.
4. Insert the new crystal unit vertically into the PC board.
5. Press the new crystal down into the socket.

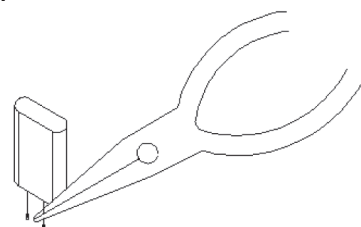
1.



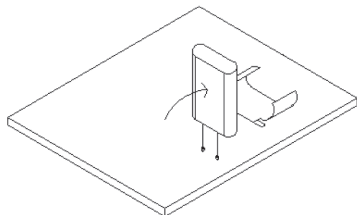
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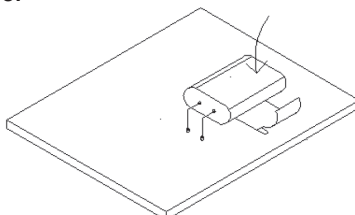
3.



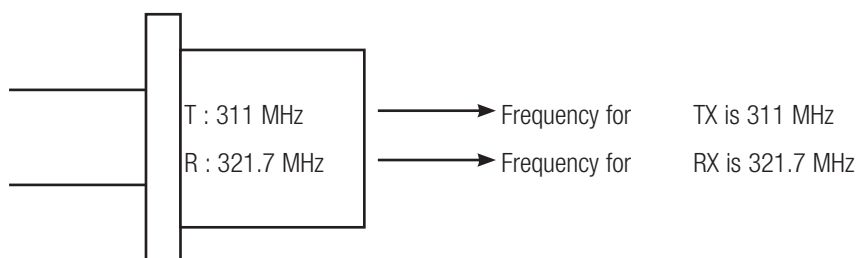
4.



5.



Attention: The frequency will be different when plugging the same crystal into the Tx or RX. For example:



5.3 Programming

You can only complete radio remote setting if the transmitter has been setup for remote setting at the factory.

5.3.1 Via Radio (Transmitter -->Receiver)

This procedure refers to the process of the transmitter's remote writing of the function software into the receiver. Store the required setting in transmitter in advance then send out the radio signal to receiver to program. This operation can eliminate the trouble of accessing the receiver. Radio remote settings include: "Channel Setting and "Function Settings."

NOTES:

1. Before operating, make sure that all output relays are in "OFF" status (i.e. the receiver is in "Power-Off" mode).
2. Before operating, make sure that the communication status between transmitter and receiver is in good condition.

5.3.1.1 Channel Procedure

Step	Procedure
1	Depress EMS mushroom and turn the rotary key to "OFF" position.
2	Depress and hold "#3" and "#4" pushbuttons and turn key from "OFF" to "On" position simultaneously.
3	Release "#3" and "#4" pushbuttons. At this time, LED indicator will flash with yellow and green color alternately.
4	After the alarm of receiver sounds one long tone "-" (one long tone means the channel setting is completed), turn the rotary key from the "ON" to "OFF" position.
5	"Power-on" according to the proper procedure and return to normal operation.

5.3.1.2 Function Procedure

Step	Procedure
1	Depress EMS mushroom and turn the rotary key to "OFF" position.
2	Depress and hold "#1" and "#3" pushbuttons and turn key from "OFF" to "On" position simultaneously.
3	Release "#1" and "#3" pushbuttons. At this time, LED indicator will flash with yellow and green color alternately.
4	After the alarm of receiver sounds two short and one long tone "• • -" (two short and one long tone means the channel setting is completed), turn the rotary key from the "ON" to "OFF" position.
5	"Power-on" according to the proper procedure and return to normal operation.

5.3.2 Via Copier

The copier (Conductix-Wampfler Part Number 700PROC) instructions are detailed in a separate manual. Please contact Conductix-Wampfler for information.

5.4 Emergency Procedure

5.4.1 Emergency Procedure

1. Press EMS Mushroom.
2. Turn the rotary key to the "OFF" position.
3. Remove the rotary key.
4. Open the battery compartment and remove the transmitter's batteries.
5. Shut off the main power of the crane and discontinue operation until the problem is resolved.
6. Contact your distributor or Conductix-Wampfler to diagnose any problems with the radio control.

6.0 Basic Troubleshooting and Maintenance

6.1 General Precautions

6.1.1 Daily inspection is important and will ensure safe operation. Inspection should include testing “emergency stop” and other safety devices and functions. If there is any doubt, operation must be stopped immediately and problems must be corrected before operation is resumed.

NOTES:

1. Malfunction alarm mode can be set by software for the “Simple Alarm Mode.” Simple Alarm Mode is discussed in section 6.2. The following Sections 6.3 and 6.4 explain the “Morse Mode” for error messages.

2. Alarm (error messages) are transmitted according to Morse Code. “•” indicates short tone for duration of 0.25 of a second; “-” indicates a long tone for a duration of 0.5 of a second; intervals between tones are 0.25 of a second. An example for a transmitter pushbutton error message follows.

3. When an error message is detected by receiver or transmitter’s self-diagnostics, an alarm will sound and “Power-OFF” will be activated. Unless the malfunction has been corrected, it will be impossible to “Power ON” the radio system.

4. Maintenance technicians can use these error messages. However, we recommend the technician replace only the module. The defective module should be returned to the distributor for the repair of components. This will eliminate further damage to the radio control.

5. If you do not understand an error message from the transmitter or receiver, or the signal is not listed in this manual, please contact Conductix-Wampfler for clarification and recommendations.

6.2 General Error Code & Resolutions

6.2.1 In order to simplify maintenance, this remote control system has been designed with the built-in self-diagnostics circuits in the transmitter and receiver. As long as the CPU is in proper working condition, malfunctions in pushbutton, RF circuit, relay, and relay driver circuits (including relay coil and relay contact) can be detected. When a malfunction occurs, transmitter or receiver will generate a simple and clear alarm. Not only will the operator and maintenance personnel fully understand the condition of remote controller, but the self-diagnostics can also reduce lost production time by signaling the cause of damage.

NOTE: When “Simple Alarm Mode” is selected, alarm signals are shown on the list below. When “Morse Alarm Mode” is selected, please refer to sections 6.3 and 6.4

Malfunction	Error Message	Simple Alarm Signal	Notes
Transmitter	Encoder Module Malfunction	-	Each “-” indicates a 0.5 second alarm. Each pause between lasts 0.25 seconds.
	RF Module Malfunction	- -	
	Insufficient Power to Operate the Transmitter	- - -	
Receiver	Relay Module Malfunction	-	The alarm message will repeat every two (2) seconds.
	Receiver/Decoder Module Malfunction	- -	
	Power Failure	- - -	

6.0 Basic Troubleshooting and Maintenance

6.3 Detailed Receiver Codes & Resolutions

Item	Morse Code	Descriptions	Correction
1	• -	#1 "UP" relay coil damage	Contact Conductix-Wampfler to Repair/Replace Relay Module.
2	- • • •	"U/D 2S" relay coil damage	
3	- • - •	#2 "DOWN" relay coil damage	
4	- • •	#3 "EAST" relay coil damage	
5	•	#3 "EAST" relay coil damage	
6	• • - •	#4 "WEST" relay coil damage	
7	- - •	#5 "SOUTH" relay coil damage	
8	• • • •	"S/N 2S" relay coil damage	
9	• •	#6 "NORTH" relay coil damage	
10	• - - •	"MAIN" relay coil damage	
11	- - • -	Relay contact is jammed (cannot open) at COM1	
12	• - •	The input voltage supply is beyond tolerance	1. Turn off the main power. 2. Verify the voltage select plug is at the correct position. 3. Inspect and confirm the power is normal before resuming operation.
13	• • •	RF circuit malfunction	Replace "Receiver/Decoder" Module.
14	- • - -	Interfered by the same model of remote controller	Change to a new frequency.
15	• - - - -	Interfered by another radio of the same frequency	If interference is not serious, turn off and "Power-On".
16	- - • •	E ² PROM in the Receiver/Decoder does not have a complete program setting	Contact Conductix-Wampfler for installation of new settings.

NOTES:

1. When a receiver's self-diagnostics detects a malfunction, alarm will continue, unless the malfunction has been corrected or the power to the receiver has been disconnected.
2. Items 14 and 15 can be configured to not alarm via software.
3. The receiver can be set by software to close the relative action (i.e. "Relay-Off") or "Power-Off" automatically, when the error occurs relating to items 14 and 15. In the other items, the receiver will enter into the Auto Power Off Mode.
4. This receiver contains an Auto Gain Control circuit with high sensitivity; when not in operation, it may receive weak signal from unknown sources. As long as the interference does not occur very often, it will not affect the normal operation. No frequency change is necessary.

6.0 Basic Troubleshooting and Maintenance

6.4 Detailed Transmitter Codes & Resolutions

Item	Malfunction	Actions Required
1	Transmitter's LED and buzzer do not react at all.	- Ensure battery power is normal - Check direction of batteries - Check condition of batteries - Make sure CPU is normal - Press EMS mushroom and turn key to "OFF" position. - Remove battery cover and remove the transmitter's batteries. - Put batteries into battery compartment and replace battery cover. At this time, battery should generate two long tones. Otherwise, the CPU is out of order or the battery connection wires are abnormal. - Check program of receiver and transmitter if modified from factory settings. - Return for repair
2	Transmitter is normal, but receiver's buzzer does not react at all.	- Ensure the receiver's power source is normal: - Inspect "Receiver/Decoder" to see if the Squelch indicating light is on. - Inspect AC power fuse and DC power fuse to see if the fuse is burnt out. If necessary, turn off the main power and replace the fuse. - Ensure the "Receiver/Decoder" Module and "Relay" Module are wired correctly. - Ensure the output fuse of the relay is not burnt out. Replace fuse if necessary. - Ensure the alarm's relay is not of order (if the alarm's LED is on, it means the relay is out of order). - Check program of receiver and transmitter if modified from factory settings. - Return for repair
3	A certain motion does not work.	- Ensure the output fuse if the relay is not burnt out. Replace fuse if necessary. - Ensure the original control system of crane works properly. If not, consult the crane or machine manufacturer. - Check programming of receiver and transmitter if modified from factory settings. - Return for repair.

NOTES:

1. If the malfunction of pushbutton has occurred, the buzzer will sound and the LED indicator will flash with red color simultaneously when the power is reset (e.g. change of battery). During operation the transmitter will perform self-diagnostics when EMS mushroom is pressed. If the malfunction of item 3 is occurred, only LED indicator (flash with red color) will indicate the error message when you press the EMS mushroom.

2. The alarm for other items will sound only when you push the pushbuttons or when the power source is reset (e.g. change of battery).

If the transmitter is functional yet a malfunction has been detected, it will produce the following morse code values:

Item	Morse Code	Description	Correction
1	- • - •	Malfunction of E2PROM memory	Replace encoder module
2	- • •	E ² PROM in the encoder is not fully programmed	Requires re-programming; Consult factory
3	• • - •	Malfunction of pushbutton; Shorted contacts	Replace encoder module
4	• - •	Batteries are dead	Replace batteries
5	• • •	RF module malfunction	Replace RF module

7.1 Pushbutton Customization

The L12 radio series pushbuttons can be programmatically altered at the factory to operate in a variety of modes.

1. Normal Momentary Operation
2. On/Off Mode - This mode allows the button pair to operate a single relay turning on and off with a pair of buttons.
3. Toggle Mode - This mode allows each button/relay to alternate between an open and closed state maintaining that state until pressed again.

7.2 START/F1 Settings

7.2.1 The START/F1 buttons located bottom row of transmitter (position #11 & #12) can also be programmed to operate in the following modes in addition to in standard momentary and toggle modes detailed in Section 7.1.

1. Bypass EMS: When in Toggle (maintained mode) this allows the START/F1 pair to ignore the emergency stop and retain its current state. Such operation is desired when an operation must be maintained even in the case of emergency such as with a claw or magnet.
2. Acceleration/Deceleration Mode: The START/F1 pair can close their associated relays in sequence and maintain their state until the deceleration button is pressed or the motion button is released. Please contact Conductix-Wampfler for application information.
3. Inching Mode: Pressing the START button will cause the contact to close for a specified amount of time and then release. This time can be set from 0.1 to 0.5 seconds in increments of 0.1 seconds.

NOTE: Once the radio has been turned on via START button it will function the same as a normal button.

7.3 Optional Power On Modes

7.3.1 These additional methods of powering can be set at the factory. If you have requested one of the following optional modes, use the steps below to turn on your radio system.

1. Any Pushbutton Power-On Mode
 - a. Rotate EMS mushroom clockwise and pull out.
 - b. Turn rotary key switch clockwise on "ON" position.
 - c. Press any pushbutton on the transmitter. This will turn on the power as well as arm the transmitter and execute the function of the depressed pushbutton.
2. European Union (E.U.) Standard Power-On Mode
 - a. Rotate EMS mushroom clockwise and pull out.
 - b. Turn rotary key switch clockwise to "ON" position.
 - c. Continue to turn of key switch to "START" position to turn on power (after release rotary key switch, it will automatically return back to "ON" position).
 - d. After three (3) minutes of non-operation, transmitter will send out an emergency stop signal to the receiver. When this occurs, turn rotary key switch counter-clockwise to the "OFF" position. Then turn the key clockwise to the "ON" position, and continue to turn key switch to "START" position to turn on the power. NOTE: When setting is on "E.U. Standard Power-On," the transmitter is in the "continuous" mode.
3. Software Power-On Mode: This Power-On Mode is controlled by the software. It consists of:
 - a. Whether the receiver will "Power-Off" automatically when not operating for an extended time period.
 - b. Whether a password is required to turn on power.
 - c. Whether an emergency stop signal will be sent out.

7.4 Password Operation

1. Rotate EMS mushroom clockwise and pull out.
2. Turn key clockwise to "ON" position.
3. Press the pushbutton sequentially to enter password within 10 seconds (Remark: This time duration of "Password Enter" can be set by software. At the time of "Password Enter" the LED indicator will flash with green color).
4. The buzzer of the transmitter will sound one-long beep sound to indicate the password is correct. After buzzer turns off, "Power-On" according to the proper procedure and return to normal operation.
5. If password is incorrect, then the buzzer will sound with two (2) short beeps and one (1) long beep. Enter the correct password again after buzzer has turned off.

NOTES:

1. The function of the password can be set by the software in order to avoid unauthorized people from using the remote.
2. One must re-enter password to return to normal operation if EMS mushroom has been pressed (or "emergency stop" signal has been transmitted due to transmitter auto power off).
3. Turning key switch to "OFF" and back to "ON" will not require re-entry of password.

8.0 Specifications

8.1 General

Operation Frequency	310 ~ 320MHz
Hamming Distance	> 4
I.D. Code	2 ³² ; more than 4 billion codes (set by factory, never repeated)
Temperature Range	-22°F ~ 167°F (-30°C ~ +75°C)
Channel Spacing	5kHz/6.25kHz or integral multiple (12.5 kHz Default)
Maximum Operation Range	Up to 330 ft. (100 meters)
Structure	Glass Fiber-Nylon
Protection Degree	IP65 (NEMA 4)

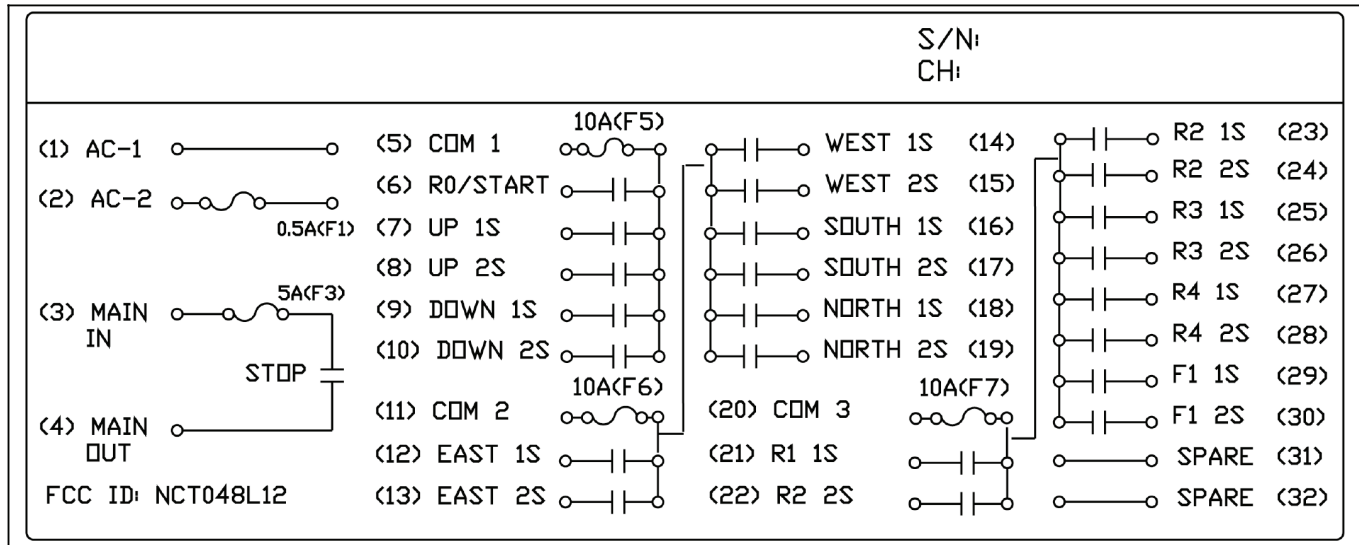
8.2 Transmitter

Power Supply	Two 1.5 volt Alkaline or rechargeable batteries (AA size)
RF Power	< 2 mWatts
Modulation	± 2.5kHz; Narrow Band FM
Pushbutton Type	One or two-step Mechanical Switch
Dimensions	10.79" X 3.03" X 1.65" (274 X 77 X 42) (L x W x H)
Weight	1.45 lbs. (660 g) (w/batteries)

8.3 Receiver

Power Supply	AC 48/110/220V (50/60Hz) (tolerance ± 10%) selectable DC 12V (tolerance ± 10%)
Sensitivity	-110DBm (Date Error Rate <10 ⁻³)
Image Rejection	> 60dB
Adjacent Channel Rejection	> 80dB (± 20kHz)
Output Relays	10A/250VAC; 8A/30VDC
Dimensions	9.96" x 10.5" x 5.91" (253 x 267 x 150mm) (L x W x H)
Weight	6.61 lbs. (3000 g) (w/o cable)

9.1 General Wiring Diagram (for Radio/Pendant Operation)



Notes

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